



## POWEROIL HONE 7 CHLORINE FREE HONING OIL

**POWEROIL HONE 7** is a low viscosity, chlorine-free, neat cutting oil containing ester based lubricity and performance additives for honing application. It provides excellent surface finish to hardened steels and nickel alloys.

CHARACTERISTICS	POWEROIL HONE 7
Appearance	Clear Amber liquid
Kinematic Viscosity @ 40°C, cSt	5.5
Density @ 20°C, gm/cc	0.830
Flash point, °C (PMCC), Min.	120

The above properties are typical values and do not constitute specification of the product

## **APPLICATION:**

- Recommended for honing / micro finishing applications on toughened steels e.g. bearing steels and nickel alloys etc.
- Suitable for light drawing and forming applications.

## **PERFORMANCE BENEFITS:**

- Offers best in class surface finish to machined/honed components
- Chlorine-free product resulting in lower used oil disposal cost
- Excellent inherent oxidation resistance characteristics