

# ***MIRATHANE***<sup>®</sup>

Thermoplastic Polyurethane Elastomer



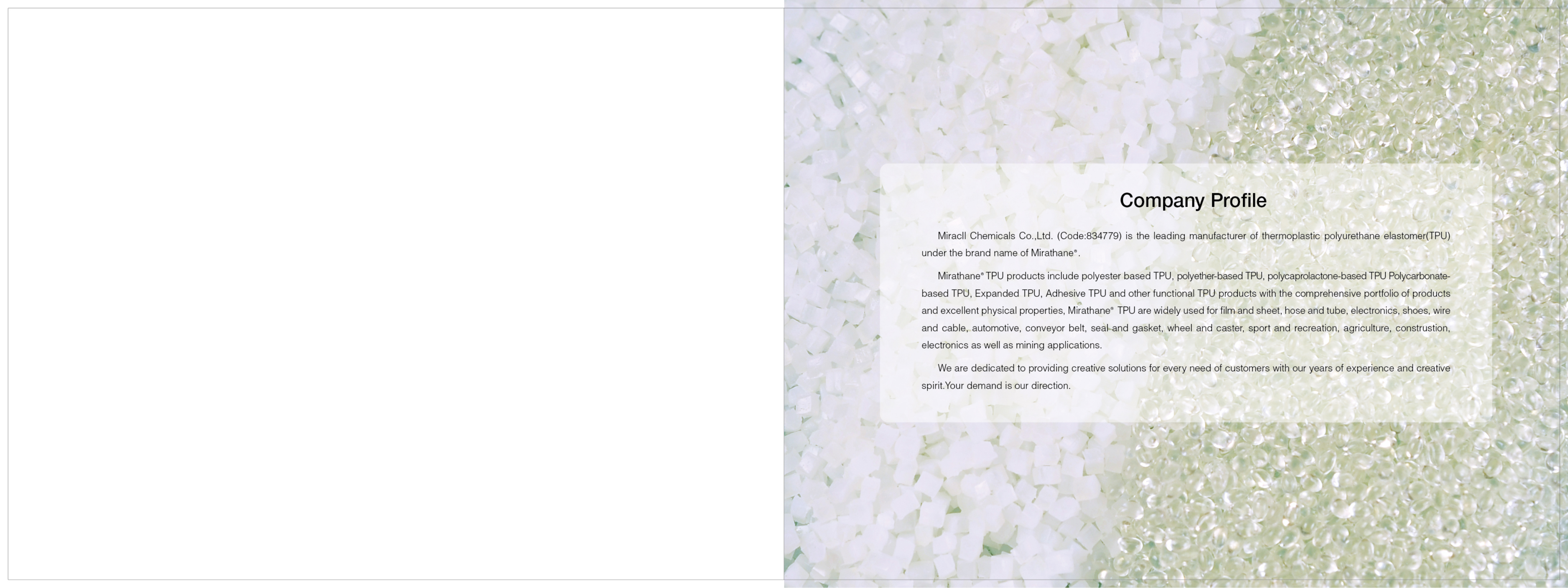
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## Company Profile

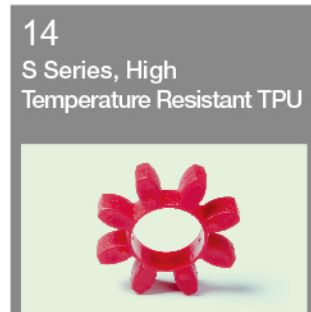
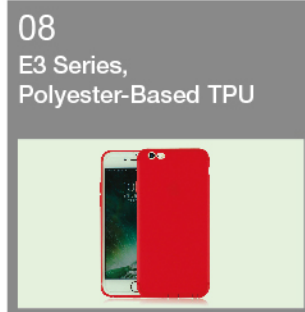
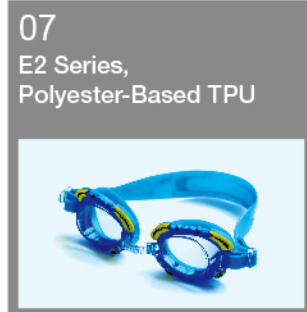
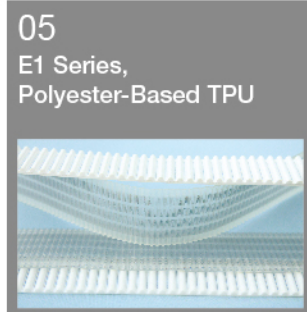
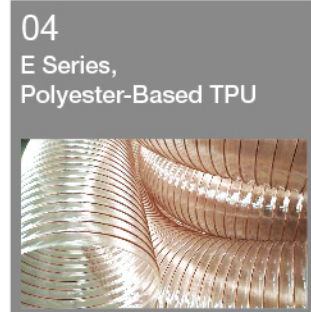
Miracil Chemicals Co.,Ltd. (Code:834779) is the leading manufacturer of thermoplastic polyurethane elastomer(TPU) under the brand name of Mirathane®.

Mirathane® TPU products include polyester based TPU, polyether-based TPU, polycaprolactone-based TPU Polycarbonate-based TPU, Expanded TPU, Adhesive TPU and other functional TPU products with the comprehensive portfolio of products and excellent physical properties, Mirathane® TPU are widely used for film and sheet, hose and tube, electronics, shoes, wire and cable, automotive, conveyor belt, seal and gasket, wheel and caster, sport and recreation, agriculture, constrution, electronics as well as mining applications.

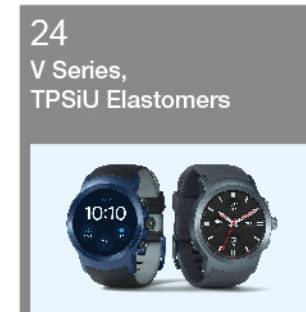
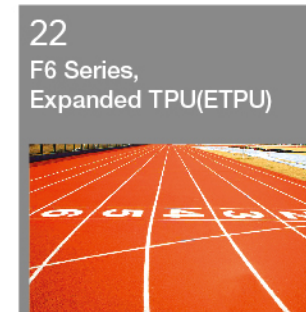
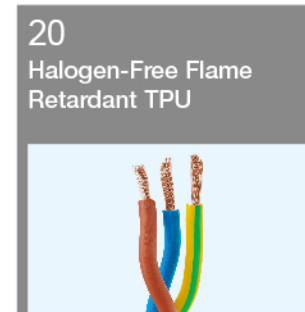
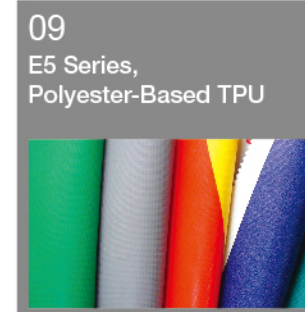
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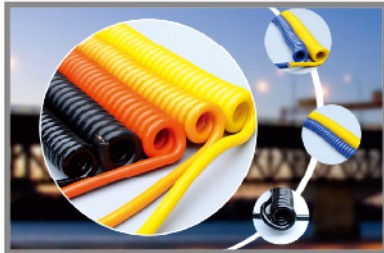
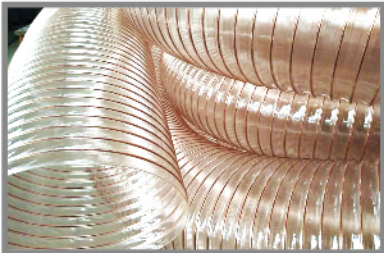
# E Series, Polyester-Based TPU

Features: Excellent Hydrolytic Resistance, Low Compression Set, Oil Resistance, Chemicals Resistance, Good Abrasion Resistance, High Resilience Performance.

Applications: Oil Tube, Seal & Gasket, Automotive Parts, Industry Hose, Bellows, Wire & Cable, Compounding & Modifier etc.

| Properties          |                 | Standard   | Unit      | E70  | E80  | E85  | E90  | E95  |
|---------------------|-----------------|------------|-----------|------|------|------|------|------|
| Density             |                 | ASTM D792  | g/cm³     | 1.19 | 1.19 | 1.19 | 1.19 | 1.20 |
| Hardness            |                 | ASTM D2240 | Shore A/D | 72/- | 82/- | 86/- | 92/- | 95/- |
| Tensile Strength    |                 | ASTM D412  | MPa       | 32   | 35   | 40   | 45   | 50   |
| 100% Modulus        |                 | ASTM D412  | MPa       | 3    | 5    | 6    | 10   | 11   |
| 300% Modulus        |                 | ASTM D412  | MPa       | 8    | 10   | 12   | 24   | 26   |
| Elongation at Break |                 | ASTM D412  | %         | 650  | 550  | 500  | 450  | 400  |
| Tear Strength       |                 | ASTM D624  | kN/m      | 90   | 100  | 120  | 140  | 160  |
| DIN Abrasion Loss   |                 | DIN 53516  | mm³       | 35   | 30   | 30   | 30   | 30   |
| Tg                  |                 | DSC        | °C        | -43  | -40  | -37  | -32  | -30  |
| Compression Set     | 22 hours@70 °C  | ASTM D395  | %         | 23   | 25   | 30   | 30   | 32   |
|                     | 24 hours@100 °C | ASTM D395  | %         | 43   | 45   | 46   | 46   | 47   |

Note:The above values are shown as typical values and should not be used as specifications.



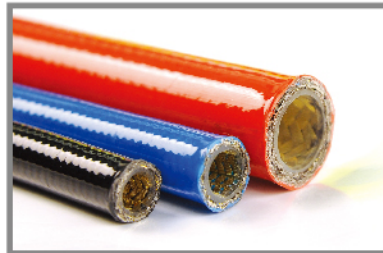
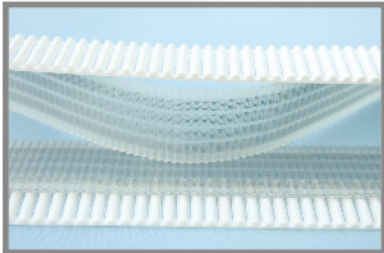
# E1 Series, Polyester-Based TPU

Features: Good Abrasion Resistance, Oil/Chemicals Resistance, Good Resilience Performance, High Pressure Resistance, Outstanding Mechanical Properties.

Applications: Belting, Hose & Tube, Seal & Gasket, Compounding, Wire & Cable, Automotive, Footwear, Caster, Film, Overmolding etc.

| Properties          |                | Standard   | Unit      | E180 | E185 | E190 | E195 | E155D | E165D | E175D |
|---------------------|----------------|------------|-----------|------|------|------|------|-------|-------|-------|
| Density             |                | ASTM D792  | g/cm³     | 1.19 | 1.19 | 1.19 | 1.20 | 1.21  | 1.21  | 1.22  |
| Hardness            |                | ASTM D2240 | Shore A/D | 82/- | 86/- | 92/- | 95/- | -/55  | -/65  | -/75  |
| Tensile Strength    |                | ASTM D412  | MPa       | 35   | 40   | 45   | 50   | 52    | 55    | 60    |
| 100% Modulus        |                | ASTM D412  | MPa       | 5    | 7    | 10   | 15   | 16    | 22    | 35    |
| 300% Modulus        |                | ASTM D412  | MPa       | 12   | 15   | 24   | 35   | 38    | 40    | 43    |
| Elongation at Break |                | ASTM D412  | %         | 550  | 500  | 450  | 400  | 380   | 350   | 300   |
| Tear Strength       |                | ASTM D624  | kN/m      | 100  | 120  | 140  | 160  | 180   | 200   | 240   |
| DIN Abrasion Loss   |                | DIN 53516  | mm³       | 30   | 30   | 35   | 35   | 35    | 35    | 40    |
| Tg                  |                | DSC        | °C        | -40  | -37  | -32  | -30  | -26   | -22   | -15   |
| Compression Set     | 72 hours@23 °C | ASTM D395  | %         | 18   | 21   | 24   | 25   | 28    | 30    | 32    |
|                     | 22 hours@70 °C | ASTM D395  | %         | 28   | 30   | 33   | 35   | 36    | 38    | 40    |

Note:The above values are shown as typical values and should not be used as specifications.





# E1 L Series, Polyester-Based TPU

Features: Excellent Processing Properties, Fast Setting Time, No Migration, Good UV Resistance, Excellent Flowing Properties.

Applications: Phone & Pad Cover, Belting, Hose & Tube, Wire & Cable, Footwear, Caster, Film, Coating, Over-molding etc.

| Properties          | Standard   | Unit      | E185L | E190L | E190LU | E195L | E195LU | E165DL | E175DL |
|---------------------|------------|-----------|-------|-------|--------|-------|--------|--------|--------|
| Density             | ASTM D792  | g/cm³     | 1.19  | 1.19  | 1.19   | 1.20  | 1.20   | 1.21   | 1.22   |
| Hardness            | ASTM D2240 | Shore A/D | 86/-  | 92/-  | 92/-   | 95/-  | 95/-   | -/65   | -/75   |
| Tensile Strength    | ASTM D412  | MPa       | 35    | 40    | 40     | 45    | 45     | 50     | 55     |
| 100% Modulus        | ASTM D412  | MPa       | 5     | 10    | 10     | 15    | 15     | 18     | 25     |
| 300% Modulus        | ASTM D412  | MPa       | 10    | 20    | 20     | 25    | 25     | 30     | 40     |
| Elongation at Break | ASTM D412  | %         | 600   | 550   | 500    | 500   | 500    | 450    | 400    |
| Tear Strength       | ASTM D624  | kN/m      | 100   | 120   | 140    | 130   | 130    | 170    | 190    |
| Tg                  | DSC        | ℃         | -35   | -30   | -25    | -25   | -25    | -20    | -15    |

Note:The above values are shown as typical values and should not be used as specifications.



# E2 Series, Polyester-Based TPU

Features: Excellent Abrasion Resistance, Slip Resistance, Favorable Hand Feeling, Low Temperature Flexibility.

Applications: Footwear, Compounding & Modifier, Overmolding, Tubes, Belt.

| Properties          | Standard   | Unit      | E255 | E260 | E265 | E270 | E275 |
|---------------------|------------|-----------|------|------|------|------|------|
| Density             | ASTM D792  | g/cm³     | 1.18 | 1.18 | 1.18 | 1.19 | 1.19 |
| Hardness            | ASTM D2240 | Shore A/D | 57/- | 63/- | 67/- | 73/- | 77/- |
| Tensile Strength    | ASTM D412  | MPa       | 15   | 15   | 20   | 25   | 25   |
| 100% Modulus        | ASTM D412  | MPa       | 1    | 2    | 3    | 4    | 4    |
| 300% Modulus        | ASTM D412  | MPa       | 3    | 3    | 5    | 6    | 6    |
| Elongation at Break | ASTM D412  | %         | 750  | 750  | 700  | 650  | 600  |
| Tear Strength       | ASTM D624  | kN/m      | 45   | 50   | 65   | 85   | 90   |
| DIN Abrasion Loss   | DIN 53516  | mm³       | 70   | 100  | 40   | 50   | 100  |
| Tg                  | DSC        | ℃         | -45  | -43  | -42  | -40  | -38  |

Note:The above values are shown as typical values and should not be used as specifications.



# E3 Series, Polyester-Based TPU

Features: Excellent Processing Properties, Fast Setting Time, No Migration, Excellent Transparency, Easy for Electroplating and Printing.

Applications: Phone & Pad Cover, Footwear, Compounding & Modifier, Wheel & Caster, Pneumatic Tube, Overmolding, Tapes, Tyre Chain etc.

| Properties          | Standard   | Unit      | E375 | E380 | E385 | E390 | E395 | E355D | E365D | E375D |
|---------------------|------------|-----------|------|------|------|------|------|-------|-------|-------|
| Density             | ASTM D792  | g/cm³     | 1.19 | 1.19 | 1.20 | 1.20 | 1.21 | 1.21  | 1.22  | 1.22  |
| Hardness            | ASTM D2240 | Shore A/D | 78/- | 83/- | 87/- | 93/- | 95/- | -/55  | -/67  | -/75  |
| Tensile Strength    | ASTM D412  | MPa       | 30   | 35   | 37   | 40   | 43   | 40    | 45    | 50    |
| 100% Modulus        | ASTM D412  | MPa       | 4    | 5    | 6    | 10   | 13   | 15    | 22    | 26    |
| 300% Modulus        | ASTM D412  | MPa       | 8    | 9    | 10   | 13   | 22   | 23    | 25    | 28    |
| Elongation at Break | ASTM D412  | %         | 600  | 550  | 500  | 450  | 400  | 450   | 350   | 300   |
| Tear Strength       | ASTM D624  | kN/m      | 100  | 110  | 115  | 160  | 180  | 190   | 220   | 240   |
| Tg                  | DSC        | ℃         | -30  | -25  | -25  | -20  | -15  | -12   | -8    | -5    |

Note:The above values are shown as typical values and should not be used as specifications.



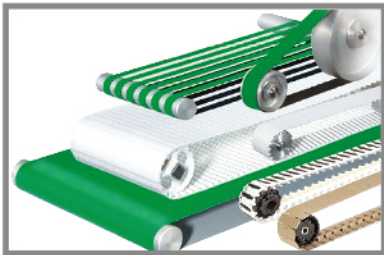
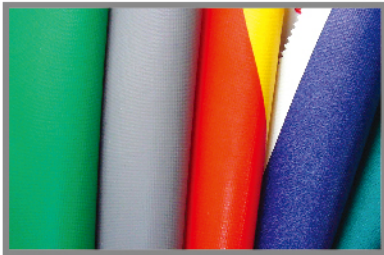
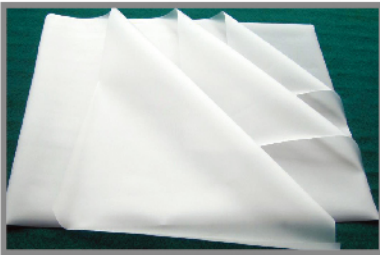
# E5 Series, Polyester-Based TPU

Features: Wide Processing Windows, Good HF Welding Performance, Easy Cutting, Abrasion Resistance, Good Adhesive Properties.

Applications: Conveyor Belt, Cast/Flat-die Film, Compounding & Modifier etc.

| Properties          | Standard   | Unit      | E580 | E585 | E590 |
|---------------------|------------|-----------|------|------|------|
| Density             | ASTM D792  | g/cm3     | 1.18 | 1.18 | 1.20 |
| Hardness            | ASTM D2240 | Shore A/D | 80/- | 85/- | 90/- |
| Tensile Strength    | ASTM D412  | MPa       | 13   | 20   | 25   |
| 100% Modulus        | ASTM D412  | MPa       | 3    | 4    | 6    |
| 300% Modulus        | ASTM D412  | MPa       | 5    | 7    | 10   |
| Elongation at Break | ASTM D412  | %         | 600  | 700  | 500  |
| Tear Strength       | ASTM D624  | kN/m      | 60   | 70   | 100  |

Note:The above values are shown as typical values and should not be used as specifications.





# E6 Series, Polyester-Based TPU

Features: Excellent Transparency, Less Fisheye, Migration Resistance, UV Resistance.

Applications: Hose & Tube, Air Cushion, Film, High-Transparent Articles etc.

| Properties          | Standard   | Unit      | E685 | E690 | E695 | E655D | E665D |
|---------------------|------------|-----------|------|------|------|-------|-------|
| Density             | ASTM D792  | g/cm³     | 1.18 | 1.19 | 1.20 | 1.20  | 1.20  |
| Hardness            | ASTM D2240 | Shore A/D | 86/- | 91/- | 94/- | -/55  | -/65  |
| Tensile Strength    | ASTM D412  | MPa       | 35   | 40   | 45   | 48    | 50    |
| 100% Modulus        | ASTM D412  | MPa       | 5    | 10   | 10   | 17    | 22    |
| 300% Modulus        | ASTM D412  | MPa       | 15   | 25   | 30   | 37    | 45    |
| Elongation at Break | ASTM D412  | %         | 520  | 460  | 450  | 400   | 400   |
| Tear Strength       | ASTM D624  | kN/m      | 110  | 150  | 170  | 190   | 200   |
| Tg                  | DSC        | ℃         | -28  | -20  | -15  | -12   | -8    |

Note:The above values are shown as typical values and should not be used as specifications.



# M Series, Polyether-Based TPU

Features: Excellent Hydrolytic Resistance, Low Temperature Flexibility, Fungus Resistance, Aging Resistance, Weathering Resistance.

Applications: Lay-flat Hose, Fire Hose, Tubes, Flexitank, Fabric Coating, Wire & Cable Jacket, Film & Sheet, Ear Tag, Smart Watch Band etc.

| Properties          | Standard   | Unit      | M70  | M75  | M80  | M85  | M88  | M90  | M95  | M55D | M65D |
|---------------------|------------|-----------|------|------|------|------|------|------|------|------|------|
| Density             | ASTM D792  | g/cm³     | 1.10 | 1.10 | 1.10 | 1.11 | 1.11 | 1.12 | 1.14 | 1.16 | 1.17 |
| Hardness            | ASTM D2240 | Shore A/D | 70/- | 75/- | 80/- | 86/- | 88/- | 92/- | 95/- | -/55 | -/65 |
| Tensile Strength    | ASTM D412  | MPa       | 20   | 23   | 28   | 32   | 36   | 39   | 40   | 42   | 42   |
| 100% Modulus        | ASTM D412  | MPa       | 5    | 5    | 6    | 7    | 8    | 9    | 13   | 18   | 22   |
| 300% Modulus        | ASTM D412  | MPa       | 9    | 9    | 10   | 12   | 15   | 16   | 26   | 27   | 30   |
| Elongation at Break | ASTM D412  | %         | 700  | 680  | 650  | 600  | 550  | 500  | 480  | 400  | 350  |
| Tear Strength       | ASTM D624  | kN/m      | 75   | 80   | 85   | 95   | 100  | 110  | 130  | 150  | 180  |
| Tg                  | DSC        | ℃         | -60  | -55  | -46  | -45  | -40  | -36  | -34  | -30  | -25  |

Note:The above values are shown as typical values and should not be used as specifications.



# M1 Series, HMVT TPU

Features: High Moisture Vapor Transmission, Less Fisheye, Good Handfeeling.

Applications: High Moisture Vapor Transmission Film.

| Properties          | Standard        | Unit       | M180    | M190  |
|---------------------|-----------------|------------|---------|-------|
| Density             | ASTM D792       | g/cm³      | 1.2     | 1.21  |
| Hardness            | ASTM D2240      | Shore A    | 79      | 89    |
| Tensile Strength    | ASTM D412       | MPa        | 24      | 30    |
| Elongation at Break | ASTM D412       | %          | 800     | 600   |
| Tear strength       | ASTM D624       | KN/m       | 75      | 90    |
| Tg                  | DSC             | ℃          | -36     | -18   |
| MVT                 | ASTM E96BW 2000 | g/(m².24h) | > 10000 | >8000 |

Note:The above values are shown as typical values and should not be used as specifications.



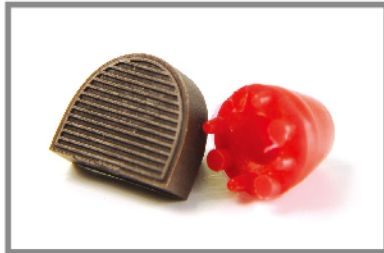
# L Series, Polycaprolactone-Based TPU

Features: Excellent Hydrolytic Resistance, Oil Resistance, Good Abrasion Resistance, Resilience Performance, Low Temperature Flexibility.

Applications: Oil Seal, Footwear, Belting, Hose & Tube, Wire & Cable, Wheel & Caster etc.

| Properties          |               | Standard   | Unit      | L80  | L85  | L90  | L95  | L55D | L65D | L75D |
|---------------------|---------------|------------|-----------|------|------|------|------|------|------|------|
| Density             |               | ASTM D792  | g/cm³     | 1.19 | 1.19 | 1.19 | 1.20 | 1.21 | 1.21 | 1.22 |
| Hardness            |               | ASTM D2240 | Shore A/D | 82/- | 86/- | 92/- | 95/- | -/55 | -/65 | -/75 |
| Tensile Strength    |               | ASTM D412  | MPa       | 38   | 40   | 45   | 50   | 52   | 55   | 60   |
| 100% Modulus        |               | ASTM D412  | MPa       | 5    | 8    | 12   | 17   | 18   | 24   | 34   |
| 300% Modulus        |               | ASTM D412  | MPa       | 10   | 16   | 27   | 32   | 38   | 42   | 45   |
| Elongation at Break |               | ASTM D412  | %         | 550  | 500  | 450  | 400  | 380  | 350  | 300  |
| Tear Strength       |               | ASTM D624  | kN/m      | 110  | 130  | 150  | 170  | 180  | 210  | 220  |
| DIN Abrasion Loss   |               | DIN 53516  | mm³       | 25   | 25   | 30   | 30   | 30   | 30   | 35   |
| Tg                  |               | DSC        | ℃         | -42  | -40  | -38  | -37  | -36  | -34  | -30  |
| Compression Set     | 22 hours@70℃  | ASTM D395  | %         | 27   | 28   | 27   | 30   | 33   | 35   | 37   |
|                     | 24 hours@100℃ | ASTM D395  | %         | 40   | 40   | 41   | 42   | 43   | 45   | 47   |

Note:The above values are shown as typical values and should not be used as specifications.





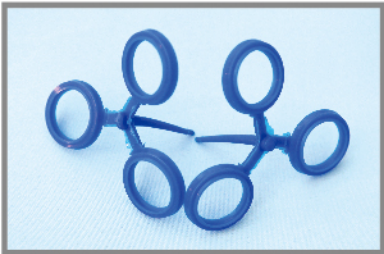
# S Series, High Temperature Resistant TPU

Features: Excellent Hydrolytic/Oil Resistance, High and Low Temperature Resistance, Outstanding Low Compression Set.

Applications: Hydraulic Seal, Wheel & Castor, Industrial Tubes and etc.

| Properties          |               | Standard   | Unit      | S90  | S95  | S55D |
|---------------------|---------------|------------|-----------|------|------|------|
| Density             |               | ASTM D792  | g/cm³     | 1.19 | 1.20 | 1.20 |
| Hardness            |               | ASTM D2240 | Shore A/D | 92/- | 95/- | -/55 |
| Tensile Strength    |               | ASTM D412  | MPa       | 30   | 35   | 37   |
| 100% Modulus        |               | ASTM D412  | MPa       | 12   | 18   | 20   |
| 300% Modulus        |               | ASTM D412  | MPa       | 20   | 30   | 30   |
| Elongation at Break |               | ASTM D412  | %         | 400  | 350  | 330  |
| Tear Strength       |               | ASTM D624  | kN/m      | 120  | 140  | 160  |
| DIN Abrasion Loss   |               | DIN 53516  | mm³       | 30   | 30   | 35   |
| Tg                  |               | DSC        | ℃         | -42  | -40  | -40  |
| Compression Set     | 22 hours@70℃  | ASTM D395  | %         | 16   | 18   | 18   |
|                     | 24 hours@100℃ | ASTM D395  | %         | 24   | 25   | 25   |

Note:The above values are shown as typical values and should not be used as specifications.



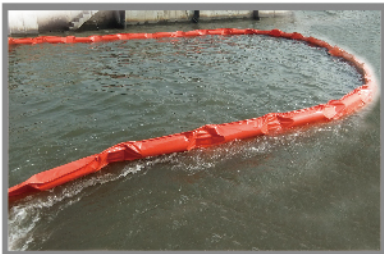
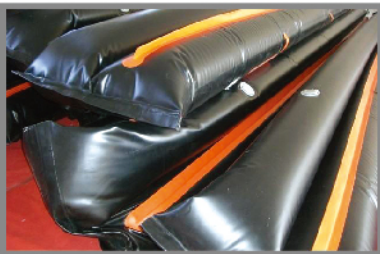
# C Series, Polycarbonate-Based TPU

Features: Excellent Aging Resistance, Oil Resistance, Hydrolysis Resistance, High Temperature Resistance, UV Resistance, Excellent Physical Properties & Weathering Resistance etc.

Applications: Hose & Tube, Film & Sheet, Fire Hose, Oil Tank.

| Properties          |  | Standard   | Unit      | C80  | C85  | C90  | C95  |
|---------------------|--|------------|-----------|------|------|------|------|
| Density             |  | ASTM D792  | g/cm³     | 1.2  | 1.2  | 1.2  | 1.2  |
| Hardness            |  | ASTM D2240 | Shore A/D | 82/- | 86/- | 92/- | 96/- |
| Tensile Strength    |  | ASTM D412  | MPa       | 38   | 40   | 45   | 50   |
| 100% Modulus        |  | ASTM D412  | MPa       | 7    | 7    | 8    | 10   |
| 300% Modulus        |  | ASTM D412  | MPa       | 14   | 16   | 18   | 19   |
| Elongation at Break |  | ASTM D412  | %         | 500  | 450  | 400  | 350  |
| Tear Strength       |  | ASTM D624  | kN/m      | 90   | 100  | 120  | 130  |
| DIN Abrasion Loss   |  | DIN 53516  | mm³       | 25   | 25   | 25   | 25   |
| Tg                  |  | DSC        | ℃         | -30  | -25  | -20  | -18  |

Note:The above values are shown as typical values and should not be used as specifications.



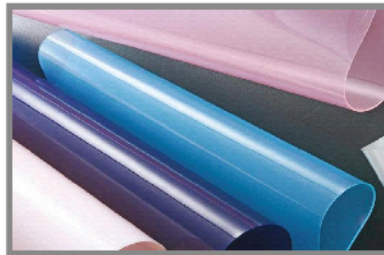
# G Series, Bio-Based TPU

Features: Bio-Based(plant-based, 25%-70% according to ASTM-D6866), Environment-friendly, Excellent Elasticity and Transparency.

Applications: Footwear, Electronic, Automatic, Sports & Recreation, Over-molding, Compounding & Modifier, Film and etc.

| Properties          | Standard   | Unit      | G365 | G375 | G385 |
|---------------------|------------|-----------|------|------|------|
| Density             | ASTM D792  | g/cm³     | 1.2  | 1.2  | 1.2  |
| Hardness            | ASTM D2240 | Shore A/D | 67/- | 77/- | 85/- |
| Tensile Strength    | ASTM D412  | MPa       | 20   | 25   | 35   |
| 100% Modulus        | ASTM D412  | MPa       | 2    | 3    | 5    |
| 300% Modulus        | ASTM D412  | MPa       | 4    | 6    | 10   |
| Elongation at Break | ASTM D412  | %         | 700  | 650  | 600  |
| Tear Strength       | ASTM D624  | kN/m      | 65   | 75   | 90   |
| Tg                  | DSC        | ℃         | -43  | -40  | -28  |

Note:The above values are shown as typical values and should not be used as specifications.



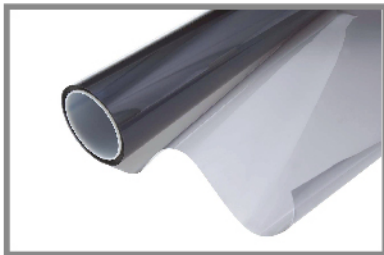
# A Series, Aliphatic TPU

Features: Non-Yellowing, Excellent Transparency, Migration Resistance, Less Fisheye.

Applications: PPF For Automotive, Automotive Interior Decoration, Watchband, Hose & Tube, Wire & Cable, Optical Glasses.

| Properties          | Standard   | Unit      | A885 | A890 | A895 | A185 | A190 | A195 | A285 | A290 | A295 |
|---------------------|------------|-----------|------|------|------|------|------|------|------|------|------|
| Density             | ASTM D792  | g/cm³     | 1.07 | 1.07 | 1.08 | 1.14 | 1.14 | 1.14 | 1.13 | 1.13 | 1.13 |
| Hardness            | ASTM D2240 | Shore A/D | 85/- | 91/- | 95/- | 85/- | 91/- | 96/- | 83/- | 88/- | 93/- |
| Tensile Strength    | ASTM D412  | MPa       | 30   | 35   | 40   | 35   | 40   | 45   | 35   | 40   | 43   |
| 100% Modulus        | ASTM D412  | MPa       | 5    | 6    | 10   | 7    | 8    | 9    | 7    | 8    | 10   |
| 300% Modulus        | ASTM D412  | MPa       | 10   | 11   | 16   | 15   | 15   | 17   | 15   | 20   | 25   |
| Elongation at Break | ASTM D412  | %         | 550  | 500  | 450  | 550  | 500  | 450  | 480  | 400  | 380  |
| Tear Strength       | ASTM D624  | kN/m      | 77   | 85   | 80   | 90   | 95   | 110  | 95   | 110  | 120  |
| Tg                  | DSC        | ℃         | -65  | -58  | -50  | -40  | -38  | -35  | -38  | -35  | -30  |

Note:The above values are shown as typical values and should not be used as specifications.





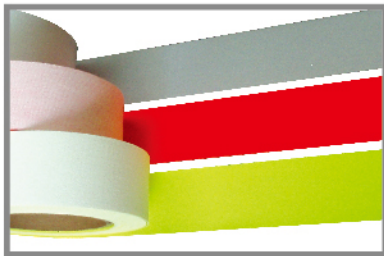
# H Series, Hotmelt Adhesive TPU

Features: Excellent Elasticity, High Bonding & Peeling Strength, Outstanding Recovery Properties.

Applications: Hot-melt Film and Tape, Fabric Coating, Toe Puffs & Counters etc.

| Properties          | Standard   | Unit    | H290 | H290H | H570 | H680 | H690 | H220E |
|---------------------|------------|---------|------|-------|------|------|------|-------|
| Density             | ASTM D792  | g/cm³   | 1.2  | 1.2   | 1.2  | 1.2  | 1.2  | 1.2   |
| Hardness            | ASTM D2240 | Shore A | 97   | 97    | 75   | 80   | 90   | 95    |
| Tensile Strength    | ASTM D412  | MPa     | 25   | 30    | 15   | 20   | 32   | 35    |
| Elongation at Break | ASTM D412  | %       | 700  | 700   | 600  | 500  | 450  | 600   |
| Tfb                 | -          | °C      | 60   | 60    | 105  | 120  | 135  | 85    |
| R&B Softening Point | ASTM D6493 | °C      | 80   | 90    | 125  | 140  | -    | -     |
| Tack-free time      | -          | min     | 4    | 4     | 8    | 6    | 2    | 10    |

Note:The above values are shown as typical values and should not be used as specifications.



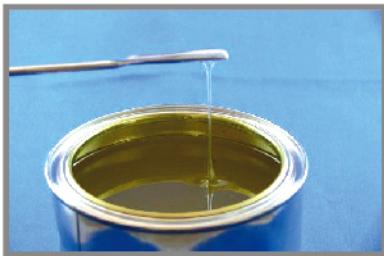
# H Series, Hotmelt/Solvent Adhesive TPU

Features: Good Solvent Solubility, Fast Crystallization, Excellent Green Bonding Strength and Final Holding Strength.

Applications: Fabric Coating, Fire Hose Adhesive, Hot-melt Adhesive Films & Tapes, Solvent Adhesives etc.

| Properties                     | Standard   | Unit    | H206    | H212     | H220      | H230      | H306    | H310     | H320      | H330      |
|--------------------------------|------------|---------|---------|----------|-----------|-----------|---------|----------|-----------|-----------|
| Density                        | ASTM D792  | g/cm³   | 1.2     | 1.2      | 1.2       | 1.2       | 1.16    | 1.16     | 1.16      | 1.16      |
| Hardness                       | ASTM D2240 | Shore A | 95      | 95       | 95        | 95        | 95      | 95       | 95        | 95        |
| Tensile Strength               | ASTM D412  | MPa     | 35      | 38       | 40        | 40        | 30      | 30       | 30        | 30        |
| Elongation at Break            | ASTM D412  | %       | 600     | 600      | 600       | 600       | 600     | 600      | 600       | 600       |
| Tfb                            | -          | °C      | 85      | 85       | 90        | 90        | 90      | 95       | 100       | 100       |
| Viscosity(15% in MEK,25 °C )   | ISO 3219   | mPa.s   | 300~800 | 800~1500 | 1500~2200 | 2200~3600 | 200~800 | 800~1500 | 1500~2500 | 2500~3600 |
| Tack-free time                 | -          | min     | 10      | 12       | 15        | 15        | 5       | 5        | 5         | 5         |
| Minimum Activation temperature | -          | °C      | 55~65   | 55~65    | 55~65     | 55~65     | 60~70   | 60~70    | 60~70     | 60~70     |

Note:The above values are shown as typical values and should not be used as specifications.



# Halogen-Free Flame Retardant TPU

Features: Ether/Ester, Halogen-free Flame Retardant, Matte Effect, Excellent Hydrolytic Resistance, Low Temperature Flexibility, Abrasion Resistance, Low Smoke & Toxicity, Good Thermal and Oil Aging Performance.

Applications: Wire & Cable, Film & Sheet, Hose & Tube, Electronics, Automotive Parts etc.

| Properties          | Standard   | Unit    | E180F | E185F | E190F | E195F | M85F        | M90F  | E185Z | M85Z | M85W | E185W | E190W |
|---------------------|------------|---------|-------|-------|-------|-------|-------------|-------|-------|------|------|-------|-------|
| Density             | ASTM D792  | g/cm³   | 1.20  | 1.20  | 1.20  | 1.20  | 1.15        | 1.15  | 1.20  | 1.16 | 1.13 | 1.20  | 1.20  |
| Hardness            | ASTM D2240 | Shore A | 82    | 87    | 93    | 95    | 85          | 90    | 87    | 88   | 85   | 87    | 92    |
| Tensile Strength    | ASTM D412  | MPa     | 25    | 26    | 28    | 30    | 20          | 20    | 25    | 15   | 24   | 30    | 35    |
| 100% Modulus        | ASTM D412  | MPa     | 6     | 7     | 9     | 12    | 5           | 6     | 4     | 6    | 9    | 6     | 8     |
| 300% Modulus        | ASTM D412  | MPa     | 8     | 11    | 12    | 16    | 9           | 12    | 9     | 11   | 14   | 10    | 12    |
| Elongation at Break | ASTM D412  | %       | 700   | 650   | 600   | 550   | 500         | 400   | 500   | 400  | 520  | 500   | 450   |
| Tear Strength       | ASTM D624  | kN/m    | 90    | 95    | 100   | 120   | 80          | 85    | 80    | 75   | 95   | 100   | 132   |
| Tg                  | DSC        | ℃       | -35   | -33   | -30   | -25   | -45         | -36   | -35   | -40  | -45  | -35   | -30   |
| FR Property         | UL 94      | -       | V-0   | V-0   | V-0   | V-0   | V-2         | V-0   | V-0   | V-0  | --   | --    | --    |
| Appearance          | -          | -       | white | white | white | white | transparent | white | matt  | matt | matt | matt  | matt  |

Note:The above values are shown as typical values and should not be used as specifications.



# F1 Series, TPOU Elastomer

Features: Low Density, Good Rebounding, UV Resistance, Moulding Foaming.

Applications: Footwear, Buffer Gasket, Automotive Interior Materials, Bicycle Part etc.

| Properties                 | Standard   | Unit    | F120  |
|----------------------------|------------|---------|-------|
| Density                    | ASTM D792  | g/cm³   | 0.245 |
| Hardness                   | --         | Asker C | 42    |
| Rebounding                 | ISO 8307   | %       | 55    |
| Compression Set(50%6h,50℃) | --         | %       | 18    |
| UV Resistance              | ASTM D1148 | Grade   | 4-4.5 |

Note:The above values are shown as typical values and should not be used as specifications.





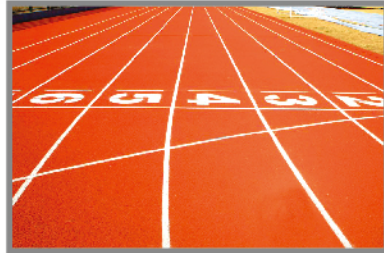
# F6 Series, Expanded TPU (ETPU)

Features: Low Density, Good Rebounding, Slip Resistance, Chemical Resistance, EnvironmentallyFriendly, UV Resistance, Steam Moulding & Adhesive Processing.

Applications: Sport Shoe Sole, Vibration Decoupling, Caster, Packaging and Dunnage Trays in the Logistics, Automotive Interior Materials etc.

| Properties                   | Standard      | Unit    | F620  | F815 |
|------------------------------|---------------|---------|-------|------|
| Density                      | ASTM D792     | g/cm³   | 0.23  | 0.2  |
| Hardness                     | -             | Asker C | 43    | 50   |
| Tensile Strength             | ASTM D412-15a | MPa     | 1.3   | 1.3  |
| Elongation at Break          | ASTM D412-15a | %       | 170   | 170  |
| Tear Strength                | ASTM D624-00  | kN/m    | 15    | 15   |
| Rebounding                   | ISO 8307      | %       | 58    | 58   |
| Compression set(50% 6h, 45℃) | -             | %       | 15    | 10   |
| Yellowing Resistance(24h)    | ASTM D1148    | Grade   | 4-4.5 | 4.5  |

Note:The above values are shown as typical values and should not be used as specifications.



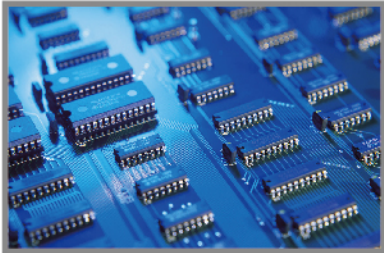
# I Series, Engineering TPU(U-Plast)

Features: Excellent High Temperature Resistance, Good Oil/Chemical Resistance, Good Transparency, Outstanding Mechanical Properties.

Applications: Oil-water Separator, Plastic Screw, Syringe Needle, Electronic Parts etc.

| Properties                   | Standard   | Unit      | I80D | I85D |
|------------------------------|------------|-----------|------|------|
| Density                      | ASTM D792  | g/cm³     | 1.20 | 1.20 |
| Hardness                     | ASTM D2240 | Shore A/D | -/80 | -/85 |
| Tensile Strength             | ASTM D412  | MPa       | 70   | 95   |
| Elongation at Break          | ASTM D412  | %         | 150  | 25   |
| Tear Strength                | ASTM D624  | kN/m      | 200  | 220  |
| Tg                           | DSC        | ℃         | 90   | 130  |
| Flexural strength            | ASTM D790  | MPa       | 115  | 120  |
| Flexural Modulus             | ASTM D790  | MPa       | 2150 | 2200 |
| Impact Strength              | ASTM D256  | J/m       | 120  | 105  |
| HDT, 0.45MPa                 | ASTM D648  | ℃         | 83   | 123  |
| HDT, 1.82MPa                 | ASTM D648  | ℃         | 81   | 120  |
| Vicat Softening Temperatunre | ASTM D1525 | ℃         | 75   | 123  |

Note:The above values are shown as typical values and should not be used as specifications.



# V Series, TPSiU Elastomers

Features: Silky Hand Feeling, Solvent/Chemical Resistance, Low Migration, Good Weathering Resistance Good Coloring Performance, Anti-Dust, Easy Cleaning, Fast Setting Time, Easy Demolding and etc.

Applications: Injection Molding For Electronic Devices, Watchband, Cable, Film, Overmolding, Compounding.

| Properties          | Standard   | Unit    | V165 | V170 | V175 | V180 | V185 | V670 |
|---------------------|------------|---------|------|------|------|------|------|------|
| Density             | ASTM D792  | g/cm3   | 1.06 | 1.08 | 1.10 | 1.12 | 1.12 | 1.08 |
| Hardness            | ASTM D2240 | Shore A | 63   | 70   | 73   | 82   | 86   | 68   |
| Tensile Strength    | ASTM D412  | MPa     | 9    | 13   | 15   | 18   | 20   | 15   |
| 100% Modulus        | ASTM D412  | MPa     | 2.5  | 3    | 3    | 6    | 5    | 3    |
| 300% Modulus        | ASTM D412  | MPa     | 4    | 5    | 5    | 10   | 8    | 5    |
| Elongation at Break | ASTM D412  | %       | 950  | 900  | 900  | 800  | 700  | 950  |
| Tear Strength       | ASTM D624  | KN/m    | 35   | 47   | 65   | 70   | 75   | 45   |
| Tg                  | DSC        | ℃       | −60  | -58  | −55  | −53  | −50  | -60  |

Note:The above values are shown as typical values and should not be used as specifications.



## ■ STORAGE

Prolonged contact with water can lead to hydrolysis of certain types of TPU resins because of the high moisture absorbing property.For this reason,they must be stored in tightly closed containers in a dry,cool and shady area.Never bring packages full of TPU into contact of water,nor put them at humid locations.Never put opened packages in open air for prolonged periods of time During molding and processing,moisture in TPU resins will lead to degradation and defective finished products, so it is recommended to remove moisture to make its content below 0.03% prior to processing.

## ■ ENVIRONMENT

According to environmental laws and regulations,TPU are common non-controlled wastes which means they can be buried or combustded under permission.Classification and recovery of TPU packages made of paper and plastics after use is recommended to avoid wastes of resources and environmental pollution.

## ■ DISCLAIMER

The information provided here is for reference only.The specification will be provided in the quality certificate or in the contract.It is the user’s responsibility to test the material and its suitability for a process. We have no control over what another dose with the material and we cannot take any responsibility for another party’s action.Nor will we be responsible for any indirect damages while using our products.The user is welcome to contact our customer and technical service center with questions on our products.

## ■ SAFETY

Take MSDS as reference for storage,transportation and processing.



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